

DEGADUR® 526

Middle-viscous methacrylate resin for manufacturing of 2-component topcoats for wet areas, mainly in the food industry.

Typical properties

Property	Value	Unit	Method
Form supplied	Bluish, slightly turbid liquid		
Viscosity at 23 °C	175 - 263	mPas	Brookfield DV2, sp. 2/60 rpm
Density at 20 °C	0.979	g/cm ³	DIN 51757
T _{max} at 23 °C	22 - 37 min / 110 - 140 °C		30.0 g DEGADUR® 526 + 0.3 g BPO 50%
Flash point	10	°C	MMA, DIN 51755

General remarks

Activator	DEGADUR® 526 is preactivated for temperatures from 5 °C to 30 °C.
Initiator/Hardener	BPO-Hardener (50 %), depending on temperature
Shelf life	at ≤ 25 °C minimum 12 months in original containers / from date of delivery at ≤ 30 °C minimum 6 months in original containers / from date of delivery
Storage	Protect against direct sunlight. At temperatures below 15 °C the paraffin dissolved in the binder may precipitate. The material must be stirred thoroughly before use.
Packaging	Steel drum, 190 kg net
More accounts	This product contains max. 50 g/l residual volatiles (ASTM 2369 Method E).

Properties

Clear or pigmented topcoat particularly for broadcast or trowel applied DEGADUR® BODY COAT resins coatings mainly for production areas in the food industry with increased loading of water and fat. DEGADUR® 526 shows the following improved properties:

- good self levelling
- low yellowing
- improved hot water and fat resistance up to 80 °C

DEGADUR® 526

Application

In order to achieve best curing it is necessary to apply DEGADUR® 526 with a minimum thickness of about 0.4 mm (400 g/m²) each workstep. To ensure the right slip-resistance and to avoid yellowing and flaking a maximum of about 0.8 mm (800 g/m²) should be applied.

The total quantity of catalysed DEGADUR® 526 is completely poured onto the coating and distributed by means of a rubber blade if the surface is smooth. In case of broadcast surfaces the rubber blade should be finely serrated (3 mm teeth).

Best results are achieved on smooth surfaces with a subsequently use of a short-hair roller (Mohair, 4 mm pile woven). However, it is recommended to use Polyamid-roller with 12 mm pile woven onto broadcast surfaces.

Pigment-powder amount of 5 - 10 % by wt. is possible. During the time stirring in the pigment-powder the temperature should not exceed 35 °C. The shelf life of pigmented topcoats is limited and must be tested.

Pot life and hardening time at different temperatures:

Temperature [°C]**)	Hardener [% by wt.]*)	Pot life [min] ***)	Hardening time [min]
5	1.5	approx. 75	approx. 80
10	1.5	approx. 35	approx. 45
20	1.0	approx. 18	approx. 35
25	1.0	approx. 15	approx. 25

*) Quantity calculated on DEGADUR® 526.

**) Temperature statements refer to resin-, floor- and air-temperature.

***) The indication of the approximate pot life always refers to the lower temperature.

Note: All values are derived from laboratory tests. Deviations caused by environmental factors might occur.

More accounts

DEGADUR® 526 top coats should not be applied on DEGADUR® 332 coatings since small hair cracks might appear due to the extreme difference in flexibility between base coat and the hard topcoat.

To avoid yellowing the hardener quantities must be kept as shown in the table. Use efficient air ventilation in order to provide a safe surface curing. Due to the thermoplastic character of MMA-coatings black tire-marks (skid marks) can appear from forklift trucks.

Typical properties are approximate reference values. If you need product specifications please contact us.

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Product Information
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